

STANDARD OPERATING PROCEDURE

Updated: July 14, 2015

Carver 20 Ton Hydraulic Press

This machine can only be operated by a trained and authorized personnel. Equipment must NOT be altered or modified without authorization.

INSTRUCTIONS

1. Check the operation and condition of equipment before use.
2. Check for hydraulic fluid leaks - report to PI.
3. Ensure column pins are fully engaged after adjusting height.
4. Carefully align work under press for even force to be applied.
5. Do NOT apply excessive force.
6. Do not exceed the maximum pressure indicated on the hydraulic press.
7. Keep hands/fingers away from all clamping and moving parts.
8. Use shoulder muscles when operating – NOT lower back.
9. Use transparent plastic shield to cover the working area.
10. Clean the machine down and return any tools to storage areas after use.
12. Place all scrap or waste in the appropriate bin.
13. Report all machine faults and hazards to the PI.

CAUTION – Beware of high forces applied; applying uneven force to work; and flying or shattering objects. Use appropriate PPE.